



(6)CS-914-750 K Span machine

Main Technical Specification of K Span machine, Automatic Building Machine:

Size: 9000mm × 2250mm × 2300mm

Total Weight: about 14000KG

Main Motor Power: 18.5KW forming power is 7.5kw

Bending power is 4.0kw

Cutting power is 4.0kw

Conical power is 3.0kw

Working Speed: Straight sheet: 15m/min

Arch sheet: 13m/min

Sewing: 6m/min

Material of rollers: 45# steel, quenched HRC 58-62

Material of roller shafts: 45# steel, adjusted

Material of cutting blade: Cr12 steel (Taiwan Airline Technique)

Controlling system: PLC

Step of rollers: 13 steps

Feeding Width: 914mm

Effective Width: 750mm

The depth of the groove: 86mm

Thickness of the coil: 0.6-1.5mm

Operating factor of the panel: 82%

Proper span: ≤15m

