



(4)CS-914-650 K Span machine

Main Technical Specification of K Span machine, Automatic Building Machine:

Size: 9000mm × 2250mm × 2300mm

Total Weight: about 15000KG

Main Motor Power: 18.5KW forming power is 7.5kw

Bending power is 4.0kw

Cutting power is 4.0kw

Conical power is 3.0kw

Working Speed: Straight sheet: 15m/min

Arch sheet: 13m/min

Sewing: 6m/min

Material of rollers: 45# steel, quenched HRC 58-62

Material of roller shafts: 45# steel, adjusted

Material of cutting blade: Cr12 steel (Taiwan Airline Technique)

Controlling system: PLC

Step of rollers: 13 steps

Feeding Width: 914mm

Effective Width: 650mm

The depth of the groove: 181mm

Thickness of the coil: 0.6-1.5mm

Operating factor of the panel: 71%

Proper span: ≤28m

All the rollers of the arch sheet forming machine are forged from the high quality structural steel and are processed intensely. This Arch Roof Forming Machine is equipped with a power set to automatically transport the colored steel sheet.

As a Arch Roof Forming Machine with nearly 20 years of experience, we at Changsheng can produce high-quality and cost-effective K Span machines, Ultimate Building Machine k span roll forming machines, and insulation painting machines etc. The products of these machines are important building materials for warehouses, workshops, buildings, highways, and more. If you have any queries, please feel free to contact us! Thank you!